



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4170-3

Job Sheet 177216



Part No: D4170-3

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 10-10-28 JLM VERIFIED BY:DD IPP Rev:A 10.11.02 as per revB DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Machining-2		JB 18-06-23
100	Hardinge	40 pcs	6/15/18	6/15/18	0.00	9.30	Hardinge		JB 18-06-23
120	QC	40 pcs	6/15/18	6/15/18	0.00	0.00	QC8		JB 18-06-23
130	Packaging	40 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-2		JUN 27 2018
140	QC21-SA	40 Ea	6/15/18	6/15/18	0.00	0.00	QC21		JUN 27 2018

Part Op 100 - Machine as per Folio FA989 FOLIO REV: _____ DWG REV: _____ DEBURR _____ JUN 27 2018
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____ *** STOCK IN STORES***
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.500	6061-T6 Round Bar .500"	11 ft (.275 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.500	11	33	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	3.150Inches + 0.030 - 0.000	3.180 3.150	Diameter	
2	Spacer	0.438Inches + 0.006 - 0.001	0.444 0.437	Diameter	
3	Spacer	0.322Inches + 0.006 - 0.001	0.328 0.321	Diameter	
4	Spacer	0.058Inches ± 0.010	0.068 0.048		

Plex 5/8/18 12:08 PM Dart.Gagnon.Michelle



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Container No: S083399



Part: D4170-3

Job No: 177216

Serial No/Batch: S083399

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/22/18